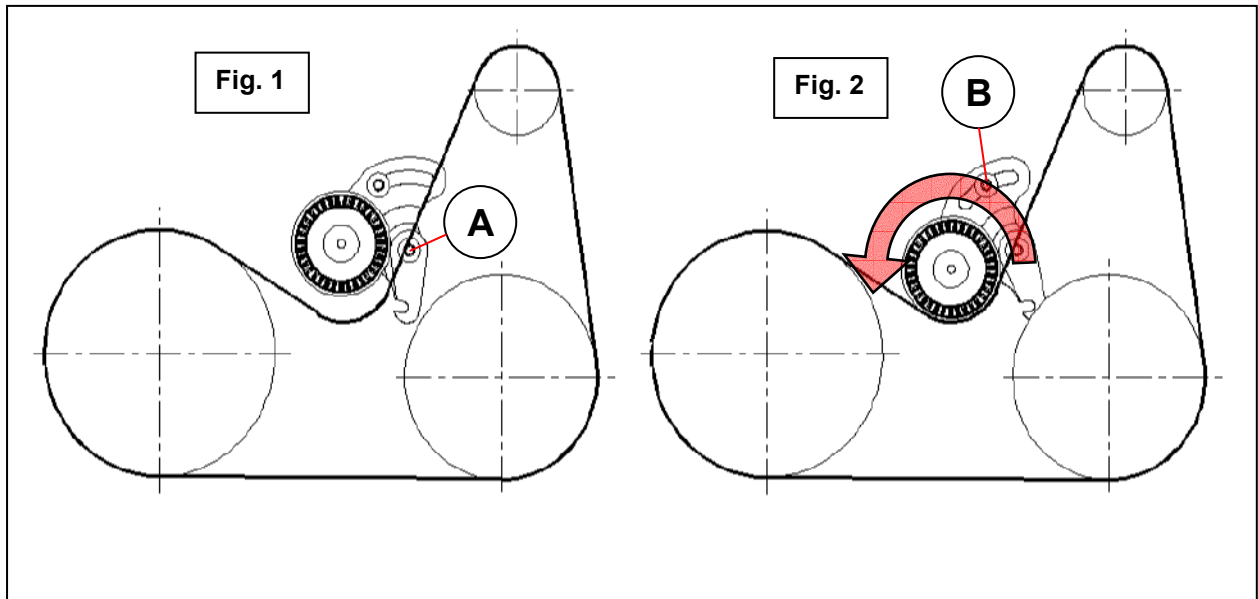


Installation Instructions

Accessory Drive Tensioner 950 624 for Aftermarket



Mount the tensioner on the engine bracket using M8 x 22 mm mounting bolts Grade 8.8 (**Fig.1 A**) and torque with 34 Nm of tightening torque.

Install the multi V-ribbed belt by routing it on all the component's pulleys as shown in **Fig 1**. Make sure that the belt is aligned in all pulley grooves.

Engage the tensioner **counter clockwise** until the belt is tensioned (**Fig 2**).

After installing the belt correctly (see security advice) fix the tensioner in its position with the Clamping Bolt B (M8 x 22 mm/Grade 8.8). The clamping bolt's tightening torque is 34 Nm.

Caution:

The procedure to access the accessory drive tensioner must be done according to the manufacturer's guidelines.

A wrong belt tension can be the reason for damaged bearings of accessory drive components.

Remove all tools from the engine after the belt installation is completed.