
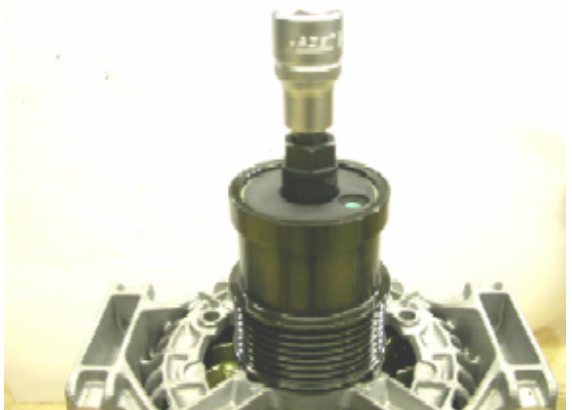



Installation procedure for Litens Part # 920574

Note: This product is not serviceable. Do not attempt to repair or disassemble.

Tools required:

- 1) DIN 5481 17X20 spline tool (Hazet part # 2592)
- 2) 10 mm Triple square socket driver (long)
- 3) Torque wrench
- 4) 17 mm wrench

Step #	Process Description:	Illustration:
1	Thread OAD pulley on to alternator shaft by hand until OAD pulley contacts the alternator bearing.	
2	Insert required installation tools as per photo.	
3	To tighten OAD pulley, hold the 17mm wrench and rotate torque wrench in the counter clockwise direction until installation torque is achieved. Torque spec: 80 Nm +/- 5 Nm	
4	Remove installation tools and install plastic cap.	